OPERATOR’S MANUAL

56 VOLT LITHIUM-ION CORDLESS CHAIN SAW

MODEL NUMBER CS1800E

WARNING: To reduce the risk of injury, the user must read and understand the Operator’s Manual before using this product. Save these instructions for future reference.
Chain kickback brake handle in operationg position

Chain kickback brake handle in brake position
BRUSHLESS

10

11

12

13

14

15

16

17

Felling Direction

Dangerous Zone

Safety Retreat Path

Safety Retreat Path

45°

Dangerous Zone
Notching

Undercut

Felling back

cut

50.8 mm

Direction of fall

Notch

Hinge

50.8 mm

Log Supported Along the Entire Length

Cut From Top (Overbuck)

Avoid Cutting Earth

Log Supported One End

2nd Cut Overbuck (2/3 Diameter) to Meet 1st Cut (To Avoid Pinching)

Log Supported Both Ends

1st Cut Overbuck (1/3 Diameter) to Avoid Splintering

2nd Cut Underbuck (2/3 Diameter) to Meet 1st Cut (To Avoid Pinching)

Tree Limbing

Limb Cut

Log Supported Along the Entire Length

Cut From Top (Overbuck)

Avoid Cutting Earth

Oil Tank Cap

Minimum Oil Mark
26 Lubricating Hole

27 Sprocket in Guide Bar Tip
READ ALL INSTRUCTIONS!

READ & UNDERSTAND INSTRUCTION MANUAL

⚠️ Residual risk! People with electronic devices, such as pacemakers, should consult their physician(s) before using this product. Operation of electrical equipment in close proximity to a heart pacemaker could cause interference or failure of the pacemaker.

⚠️ WARNING: To ensure safety and reliability, all repairs and replacements should be performed by a qualified service technician.

SAFETY SYMBOLS

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols and the explanations with them deserve your careful attention and understanding. The symbol warnings do not, by themselves, eliminate any danger. The instructions and warnings they give are no substitutes for proper accident prevention measures.

⚠️ WARNING: Be sure to read and understand all safety instructions in this Operator’s Manual, including all safety alert symbols such as “DANGER,” “WARNING,” and “CAUTION” before using this tool. Failure to following all instructions listed below may result in electric shock, fire, and/or serious personal injury.

SYMBOL MEANING

SAFETY ALERT SYMBOL: Indicates DANGER, WARNING, or CAUTION. May be used in conjunction with other symbols or pictographs.

⚠️ WARNING: The operation of any power tools can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shields and a full face shield when needed. We recommend a Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shields.

SAFETY INSTRUCTIONS

This page depicts and describes safety symbols that may appear on this product. Read, understand, and follow all instructions on the machine before attempting to assemble and operate.

<table>
<thead>
<tr>
<th>Safety Alert</th>
<th>Indicates a potential personal injury hazard.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wear Eye Protection</td>
<td>Always wear safety goggles or safety glasses with side shields and a full face shield when operating this product.</td>
</tr>
<tr>
<td>Wear Ear Protection</td>
<td>Always wear ear protection when operating this product.</td>
</tr>
<tr>
<td>Wear Head Protection</td>
<td>Wear an approved safety hard hat to protect your head.</td>
</tr>
<tr>
<td>Wear Protective Gloves</td>
<td>Protect your hands with gloves when handling saw and saw chain. Heavy-duty, nonslip gloves improve your grip and protect your hands.</td>
</tr>
<tr>
<td>Guide Bar</td>
<td>The information of guide bar.</td>
</tr>
<tr>
<td>Be Aware of Kickback</td>
<td>Beware of chain saw kickback and avoid contact with bar tip</td>
</tr>
<tr>
<td>Guide Bar Tip Kickback</td>
<td>Tip contact can cause the guide bar to move suddenly upward and backward, which can cause serious injury.</td>
</tr>
<tr>
<td>Two Handed hold</td>
<td>Do not use chain saw one handed</td>
</tr>
<tr>
<td>Two Handed hold</td>
<td>Always use chain saw two-handed</td>
</tr>
</tbody>
</table>
GENERAL POWER TOOL SAFETY WARNINGS

**WARNING:** Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

**WORK AREA SAFETY**

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.

- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.

- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

**ELECTRICAL SAFETY**

- **Power tool plugs must match the outlet.** Never modify the plug in any way. Do not use any adaptor plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.

- **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.

- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

- **Do not abuse the cord.** Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

- **If operating a power tool in a damp location is unavoidable, use a Ground-fault circuit interrupter protected supply.** Use of GFCI reduces the risk of electric shock.

**PERSONAL SAFETY**

- **Stay alert, watch what you are doing and use common sense when operating a power tool.** Do not use a power tool while you are tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

- **Use personal protective equipment.** Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

- **Prevent unintentional starting.** Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.

- **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

- **Do not overreach.** Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

- **Dress properly.** Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust devices can reduce dust-related hazards.

Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.

**POWER TOOL USE AND CARE**

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces may lead to unsafe handling and/or loss of control of the tool.

**BATTERY TOOL USE AND CARE**

- Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.
- When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
- Do not use a battery pack or tool that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behavior resulting in fire, explosion or risk of injury.
- Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130°C may cause explosion.
- Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions. Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

**SERVICE**

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
- Never service damaged battery packs. Service of battery packs should only be performed by the manufacturer or authorized service providers.

**CHAIN SAW SAFETY WARNINGS**

- Keep all parts of the body away from the saw chain when the chain saw is operating. Before you start the chain saw, make sure the saw chain is not contacting anything. A moment of inattention while operating chain saws may cause entanglement of your clothing or body with the chain.
- Always hold the chain saw with your right hand on the rear handle and your left hand on the front handle. Holding the chain saw with a reversed hand configuration increases the risk of personal injury and should never be done.
Hold the chain saw by insulated gripping surfaces only, because the saw chain may contact hidden wiring. Saw chains contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

Wear eye protection. Further protective equipment for hearing, head, hands, legs and feet is recommended. Adequate protective clothing will reduce personal injury by flying debris or accidental contact with the saw chain.

Do not operate a chain saw in a tree, on a ladder, from a rooftop, or any unstable support. Operation of a chain saw in this manner could result in serious personal injury.

Always keep proper footing and operate the chain saw only when standing on fixed, secure and level surface. Slippery or unstable surfaces such as ladders may cause a loss of balance or control of the chain saw.

When cutting a limb that is under tension be alert for spring back. When the tension in the wood fibers is released the spring loaded limb may strike the operator and/or throw the chain saw out of control.

Use extreme caution when cutting brush and saplings. The slender material may catch the saw chain and be whipped toward you or pull you off balance.

Carry the chain saw by the front handle with the chain saw switched off and away from your body. When transporting or storing the chain saw always fit the guide bar cover. Proper handling of the chain saw will reduce the likelihood of accidental contact with the moving saw chain.

Follow instructions for lubricating, chain tensioning and changing accessories. Improperly tensioned or lubricated chain may either break or increase the chance for kickback.

Keep handles dry, clean, and free from oil and grease. Greasy, oily handles are slippery causing loss of control.

Cut wood only. Do not use chain saw for purposes not intended. For example: do not use chain saw for cutting plastic, masonry or non-wood building materials. Use of the chain saw for operations different than intended could result in a hazardous situation.

Do not attempt to fell a tree until you have an understanding of the risks and how to avoid them. Serious injury could occur to the operator or bystanders while felling a tree.

**CAUSES AND OPERATOR PREVENTION OF KICKBACK**

Kickback may occur when the nose or tip of the guide bar touches an object, or when the wood closes in and pinches the saw chain in the cut. (Fig. 1)

Tip contact in some cases may cause a sudden reverse reaction, kicking the guide bar up and back towards the operator (Fig. 2).

Pinching the saw chain along the top of the guide bar may push the guide bar rapidly back towards the operator (Fig. 3).

Either of these reactions may cause you to lose control of the saw which could result in serious personal injury. Do not rely exclusively upon the safety devices built into your saw.

As a chain saw user, you should take several steps to keep your cutting jobs free from accident or injury.

**Kickback is the result of tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below:**

- Maintain a firm grip, with thumbs and fingers encircling the chain saw handles, with both hands on the saw and position your body and arm to allow you to resist kickback forces (Fig. 4). Kickback forces can be controlled by the operator, if proper precautions are taken. Do not let go of the chain saw.

- Do not overreach and do not cut above shoulder height. This helps prevent unintended tip contact and enables better control of the chain saw in unexpected situations.

- Only use replacement bars and chains specified by the manufacturer. Incorrect replacement bars and chains may cause chain breakage and/or kickback.

- Follow the manufacturer’s sharpening and maintenance instructions for the saw chain. Decreasing the depth gauge height can lead to increased kickback.

- Make sure that the area in which you are cutting is free from obstructions. Do not let the nose of the guide bar contact a log, branch, fence, or any other obstruction that could be hit while you are operating the saw.

- Always cut with the unit running at full speed. Fully squeeze the switch trigger and maintain cutting speed.

- With a basic understanding of kickback, you can reduce or eliminate the element of surprise. Sudden surprise contributes to accidents.

- Keep proper footing and balance at all times.

- **Push and Pull** – The reaction force is always opposite to the direction the chain is moving where wood contact is made. Thus, the operator must be ready to control the PULL when cutting on the bottom edge of the bar, and the PUSH when cutting along the top edge (Fig. 5).
KICKBACK SAFETY DEVICES ON THIS CHAIN SAW

Chain Brake
The chain saw comes equipped with a chain brake, which stops both the motor and the motion of the chain when kickback occurs. The chain brake can be activated by the forward motion of the chain kickback brake handle as the saw rotates backward during kickback; it can also be activated by the inertial forces generated during rapid pushback.

⚠️ WARNING: Never modify or attempt to disable the chain brake.

Make sure that the chain brake is working properly before using the chain saw. The chain kickback brake handle should move back and forth easily.

To test the operation of the chain brake, perform the following steps (Fig. 6):

- Place the chain saw on a flat bare surface and make sure no objects or obstructions that could come in contact with the bar and chain are in the immediate vicinity.
- Disengage the chain brake by pulling the chain kickback brake handle towards the front handle.
- Start the chain saw.
- Push the chain kickback brake handle towards the front of the saw. A properly functioning hand brake will stop the movement of the chain immediately. If the chain brake is not working properly, do not use the chain saw until it has been repaired by a qualified service technician.

⚠️ WARNING: Confirm that the chain brake works properly before each use.

⚠️ WARNING: If the chain brake is clogged with wood chips, the function of the chain brake may deteriorate. Always keep the device clean.

Low Kickback Saw Chain
The rakers (depth gauges) ahead of each cutter can minimize the force of a kickback reaction by preventing the cutters from digging in too deeply at the kickback zone. Only use a replacement chain that is equivalent to the original chain or has been certified one.

⚠️ CAUTION: As saw chains are sharpened during their useful life, they lose some of the low kickback qualities and extra caution should be used.

ADDITIONAL WARNINGS

- A chain saw is intended for two-handed use. Serious injury to the operator, helpers, and/or bystanders can result from one-handed operation.
- Avoid unintentional contact with the stationary saw chain or guide bar rails. These can be very sharp. Always wear gloves and long pants or chaps when handling the chain saw, saw chain, or guide bar.
- Never operate a chain saw that is damaged or improperly adjusted or that is not completely and securely assembled. Be sure that the saw chain stops moving when the trigger switch is released.
- Inspect the work piece for nails, wire, or other foreign objects prior to cutting.
- When bucking, secure the work piece prior to cutting. When felling or pruning, identify and secure hazardous branches.
- Aggressive or abusive cutting or misuse of the chain saw can cause premature bar, chain, and/or sprocket wear, as well as broken chain or bar, leading to kickback, chain throw or the ejection of material.
- Never use the guide bar as a lever. A bent guide bar can cause premature bar, chain, and/or sprocket wear, as well as broken chain or bar, leading to kickback, chain throw or the ejection of material.
- Cut only one work piece at a time.
- Use only with EGO’s battery packs and chargers listed below:

<table>
<thead>
<tr>
<th>BATTERY</th>
<th>CHARGER</th>
</tr>
</thead>
<tbody>
<tr>
<td>BA1120E, BA2240E, BA2800, BA3360, BA4200, BA4200T, BA2800T, BA4200T, BA5600T</td>
<td>CH2100E, CH5500E</td>
</tr>
</tbody>
</table>

- Do not charge the battery pack in rain or in wet locations.
- Plan the work, ensuring an obstacle-free work area and, in the case of felling, at least one escape path from the falling tree.
- When felling, keep bystanders at least two tree lengths away.
- If situations occur which are not covered in this manual, use care and good judgment.

Contact EGO Customer Service for assistance.

GUIDE BAR
This saw comes equipped with a guide bar that has a small radius nose. Small radius noses generally have less potential for kickback. When replacing the guide bar, be sure to order the bar listed in this manual.

SAVE THESE INSTRUCTIONS!
SPECIFICATIONS

<table>
<thead>
<tr>
<th></th>
<th>CS1800E</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>CS1800E</td>
</tr>
<tr>
<td>Voltage</td>
<td>56 V</td>
</tr>
<tr>
<td>Recommended Operating Temperature:</td>
<td>-15°C-40°C</td>
</tr>
<tr>
<td>Recommended Storage Temperature:</td>
<td>-20°C-70°C</td>
</tr>
<tr>
<td>Optimum Charging Temperature</td>
<td>5 °C-40 °C</td>
</tr>
<tr>
<td>Chain speed</td>
<td>20 m/s</td>
</tr>
<tr>
<td>Guide Bar Type</td>
<td>180SDEA041, 164MLEA041, 144MLEA041</td>
</tr>
<tr>
<td>Saw Chain Type</td>
<td>91PX062X, 90PX056X, 90PX052X</td>
</tr>
<tr>
<td>Chain Pitch</td>
<td>9.5 mm</td>
</tr>
<tr>
<td>Chain Gauge</td>
<td>1.3 mm</td>
</tr>
<tr>
<td>Chain Oil Tank Capacity</td>
<td>200 ml</td>
</tr>
<tr>
<td>Weight (without battery pack, chain sheath)</td>
<td>4.4kg</td>
</tr>
</tbody>
</table>

ESC: The declared vibration total value has been measured in accordance with a standard test method and may be used for comparing one tool with another;

- The declared vibration total value may also be used in a preliminary assessment of exposure.

NOTICE: The vibration emission during actual use of the power tool can differ from the declared value in which the tool is used; In order to protect the operator, user should wear gloves and ear protectors in the actual conditions of use.

PACKING LIST

<table>
<thead>
<tr>
<th>PART NAME</th>
<th>QUANTITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chain saw power head</td>
<td>1</td>
</tr>
<tr>
<td>Saw chain</td>
<td>1</td>
</tr>
<tr>
<td>Guide bar</td>
<td>1</td>
</tr>
<tr>
<td>Chain sheath</td>
<td>1</td>
</tr>
<tr>
<td>Operator’s manual</td>
<td>1</td>
</tr>
</tbody>
</table>

DESCRIPTION

KNOW YOUR CHAIN SAW (Fig. 7)
1. Lubricating Hole
2. Guide Bar
3. Saw Chain
4. Oil Tank Cap
5. Chain Kickback Brake Handle
6. Front Handle
7. Battery- Release Button
8. Lock-off Button
9. Variable-Speed Trigger Switch
10. Electric Contacts
11. Ejection Mechanism
12. Oil-Inspection Window
13. Rear Handle
14. LED Button
15. LED Headlights
16. Bucking Spikes
17. Quick Chain-tension Adjust Knob
18. Side Cover
19. Chain Sheath

ASSEMBLY

ASSEMBLING/REPLACING THE BAR AND CHAIN

WARNING: Adjust the chain-kickback brake handle in the braking position before assembly.

1. Position the chain saw power head on its side with the side cover facing upwards (Fig.8).
2. Remove the side cover by turning the quick chain-tension adjust knob counterclockwise
3. Lay the new saw chain in a loop on a flat surface and straighten any kinks
4. Place the chain drive links into the guide bar groove and make the chain a loop at the back of the guide bar (Fig. 9).
5. Hold the chain in position on the guide bar and place the loop around the sprocket of the power head (Fig. 10).

NOTICE: Small directional arrows are engraved in the saw chain and power head. When looping the saw chain onto the guide bar, make sure that the direction of the arrows on the saw chain will correspond to the direction of the arrow on the power head.
6. Replace the side cover and fully tighten the quick chain-tension adjust knob. The eccentric gear inside the side cover is designed to ensure that the chain will not be over-tensioned.

7. Adjust the chain-kickback brake handle in the operating position, and then rotate the chain by hand to check whether the chain is properly assembled without binding. Otherwise, reassemble the chain and bar.

**NOTICE:** There is an adjustment plate connected to the guide bar with a screw. If the guide bar needs to be replaced, disassemble the adjustment plate from the guide bar and reassemble it onto the new guide bar as Fig.11 shown.

**OPERATION**

**APPLICATION**

You may use this product for basic felling, limbing, pruning and woodcutting of lumber and trees.

**NOTICE:** The tool is to be used only for its prescribed purpose. Any other use is deemed to be a case of misuse.

**ATTACHING/DETACHING THE BATTERY PACK**

Fully charge before first use.

**To Attach**

- Align the battery ribs with the mounting slots and press the battery pack down until you hear a “click” (Fig. 12).

**To Detach**

Depress the battery-release button and pull the battery pack out (Fig. 13).

**LED HEADLIGHTS**

The LED headlight (Fig. 7-15) is located in the front of the chain saw power head. This feature provides extra light for increased visibility and can be adjusted to 2 brightness levels.

To turn on the lights, press the LED button (Fig. 7-14) once. The headlights provide bright light in front of the chain saw. Press the LED button a second time and the headlights shine more brightly.

To turn off the headlights, press the LED button a third time.

**STARTING/STOPPING THE CHAIN SAW**

**Before Starting the Chain Saw**

**NOTICE:** Before starting the chain saw, check for the quick chain-tension adjustment and the oil level, saw teeth sharpness and the operation of the kickback brake handle. As well as, balanced footing and proper distance away from the ground are needed.

**To Start**

1. Pull the chain-kickback brake handle towards the front handle to the operating position.
2. Grasp the front and rear handles firmly, using both hands.
3. Press and hold the lock-off button, then squeeze the variable-speed trigger switch to start the saw. Chain speed will increase with increased pressure on the variable-speed trigger.
4. Release the lock-off button and continue to squeeze the variable-speed trigger switch for continued operation.

**To Stop**

1. Release the variable-speed trigger switch.
2. Push the chain-kickback brake handle forward to the brake position to engage the chain brake.

**Proper Grip On Handles (Fig. 14)**

- Wear non-slip gloves for maximum grip and protection.
- With the saw on a firm, flat surface, hold the saw firmly with both hands.
- Always grasp the front handle with the left hand and the rear handle with the right.
- The fingers should encircle the handle, with the thumb wrapped under the front handle.

**WARNING:** Never use a left-handed (cross-handed) grip, or any stance which would place your body or arm across the chain line (Fig. 15).

**Proper Cutting Stance (Fig.16)**

- Both feet should be on solid ground, with weight evenly spread between them.
- The left arm should be straight, with the elbow locked. This helps to withstand the forces generated by kickback.
- Your body should always be to the left of the chain line.
CUTTING

Basic Cutting

- For the first-time user, please practice cutting logs on a saw -horse or cradle.
- Begin cutting by lightly pressing the guide bar against the wood. Use only light pressure, letting the saw do the work.
- Maintain a steady speed throughout the cut, releasing pressure just before the end of the cut.

**WARNING:** When the saw chain is stopped due to pinching during cutting, release the trigger switch; remove the saw chain and guide bar from the wood, then restart the chain saw.

**WARNING:** Do not pull the saw chain with your hand when it is bound by the sawdust.

**WARNING:** Never start the chain saw when it is in contact with the wood. Always allow the chain saw reach full speed before applying the saw to the wood.

Felling a Tree

- When bucking and felling operations are being performed by two or more persons at the same time, the felling operation should be separated from the bucking operation by a distance of at least twice the height of the tree being felled. Trees should not be felled in a manner that would endanger any person, strike any utility line or cause any property damage. If the tree does make contact with any utility line, the utility company should be notified immediately.
- The chain saw operator should stand on the uphill side of the terrain, as the tree is likely to roll or slide downhill after it is felled.
- An escape path should be planned and cleared as necessary before cuts are started. The escape path should extend back and diagonally to the rear of the expected line of fall as Fig. 17 shown.
- Before felling is started, consider the natural lean of the tree, the location of larger branches and the wind direction to judge which way the tree will fall.
- Remove dirt, stones, loose bark, nails, staples and wire from the tree.

Notching undercut

Make the notch 1/3 the diameter of the tree, perpendicular to the direction of fall, as illustrated in Fig. 18. Make the lower horizontal notching cut first. This will help to avoid pinching of either the saw chain or the guide bar when the second notch is being made.

Felling back cut

- Make the felling back cut at least 50 mm higher than the horizontal notching cut as Fig. 18 shown.
- Keep the felling back cut parallel to the horizontal notching cut. Make the felling back cut so enough wood is left to act as a hinge. The hinge wood keeps the tree from twisting and falling in the wrong direction. Do not cut through the hinge.
- As the felling gets close to the hinge, the tree should begin to fall. If there is any chance that the tree may not fall in desired direction or it may rock back and bind the saw chain, stop cutting before the felling back cut is complete and use wedges of wood, plastic or aluminium to open the cut and drop the tree along the desired line of fall.
- When the tree begins to fall remove the chain saw from the cut, stop the motor, put the chain saw down, then use the retreat path planned. Be alert for overhead limbs falling and watch your footing.

Limbing a tree

- Limbing is removing the branches from a fallen tree. When limbing leave larger lower limbs to support the log off the ground. Remove the small limbs in one cut as Fig. 19 shown. Branches under tension should be cut from the bottom up to avoid binding the chain saw.

Bucking a log

- Bucking is cutting a log into lengths. It is important to make sure your footing is firm and your weight is evenly distributed on both feet. When possible, the log should be raised and supported by the use of limbs, logs or chocks. Follow the simple directions for easy cutting.
- When the log is supported along its entire length as Fig. 20 shown, it is cut from the top (overbucking).
- When the log is supported on one end, as Fig. 21 shown, cut 1/3 the diameter from the underside (underbucking). Then make the finished cut by overbucking to meet the first cut.
- When the log is supported on both ends, as Fig. 22 shown, cut 1/3 the diameter from the top (overbucking). Then make the finished cut by underbucking the lower 2/3 to meet the first cut.
- When bucking on a slope always stand on the uphill side of the log, as Fig. 23 shown.
MAINTENANCE

FILLING BAR AND CHAIN LUBRICANT

**NOTICE:** The chain saw is not filled with oil at the time of purchase. It is essential to fill the tank with oil before use. The chain is automatically lubricated with chain oil during operation.

1. Position the chain saw on its side with its oil tank cap facing towards.
2. Clean the cap as well as the area around and then turn it counterclockwise to remove (Fig. 24).
3. Carefully pour the specifically designed oil into the tank until reaching the bottom of the filter neck.
4. Wipe off any excessive oil and replace the cap.

**NOTICE:** With upright position, oil should fill the inspection window. When the oil is no longer visible in the inspection window, stop use immediately and refill.

CLEANING

- After each use, clean debris from the chain and guide bar with a soft brush. Wipe the chain saw surface with a clean cloth moistened with a mild soap solution.
- Remove the side cover, and then use a soft brush to remove debris from the guide bar, saw chain, sprocket and side cover.
- Always clean out wood chips, saw dust, and dirt from the guide bar groove when replacing the saw chain.

GUIDE BAR MAINTENANCE

When the guide bar shows signs of wear, disassemble it from the chain saw power head and reverse it for reassembly (Fig. 25), in which case it will distribute the wear for maximum bar life.

The bar should be cleaned every day of use and checked for wear and damage. Feathering or burring of the bar rails is a normal process of bar wear. Such faults should be smoothed with a file as soon as they occur. A bar with any of the following faults should be replaced:

- Wear inside the bar rails which permits the chain to lay over sideways.
- Bent guide bar.
- Cracked or broken rails.
- Spread rails.

In addition, the guide bar has a sprocket at its tip (Fig. 26-1). The sprocket must be lubricated weekly with a grease syringe to extend the guide bar life (Fig. 27). Use a grease syringe to lubricate weekly with chain oil by means of the lubricating hole (Fig. 26-2). Turn the guide bar and check that the lubrication holes and chain groove are free from impurities.
CHAIN MAINTENANCE

Use only low-kickback chains on this saw. This fast cutting chain will provide kickback reduction when properly maintained.

A properly sharpened saw chain cuts through wood effortlessly, even with very little pressure. Never use a dull or damaged saw chain. A dull saw chain cutter leads to increased physical strain, increased vibration load, unsatisfactory cutting results, and increased wear.

For smooth and fast cutting, the chain needs to be maintained properly. The chain requires sharpening when the wood chips are small and powdery, the chain must be forced through the wood during cutting, or the chain cuts to one side. During maintenance of your chain, consider the following:

- Improper filing angle of the side plate can increase the risk of a severe kickback.
- Depth gauge clearance. Too low increases the potential for kickback. Not low enough decreases cutting ability.
- If cutter teeth have hit hard objects, such as nails and stones, or have been abraded by mud or sand on the wood, have the chain sharpened by a qualified service technician.

TRANSPORTING AND STORING

- Do not store or transport the chain saw when it is running. Always remove the battery pack before storing or transporting.
- Always place the guide bar sheath on the guide bar and chain before storing or transporting the chain saw. Use caution to avoid the sharp teeth of the chain.
- Clean the chain saw thoroughly before storing. Store the chain saw indoors, in a dry place that is locked and/or inaccessible to children.
- Keep away from corrosive agents such as garden chemicals and de-icing salts.

Protecting the environment

Do not dispose of electrical equipment, used battery and charger into household waste! Take this product to an authorized recycler and make it available for separate collection. Electric tools must be returned to an environmentally compatible recycling facility.
## TROUBLESHOOTING

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>SOLUTION</th>
</tr>
</thead>
</table>
| Motor does not start. | - The battery pack is not attach the battery pack to the chain saw.  
- No electrical contact between the saw and battery.  
- The battery pack is depleted.  
- The battery pack or chain saw is too hot.  
- Chain brake is engaged.  
- Debris in bar groove.  
- Debris in side cover. | - Attach the battery pack to the chain saw.  
- Remove battery, check contacts and reinstall the battery pack.  
- Charge the battery pack.  
- Allow the battery pack or chain saw to cool until the temperature drops below 67°C.  
- Pull the chain-kickback brake handle backward toward the front handle, arriving at the operating position.  
- Press the saw chain against the wood, move the chain saw back and forth to discharge the debris.  
- Remove battery pack, then remove side cover and clean out debris. |
| Chain saw stops running during working. | - The chain saw is overloaded.  
- The battery pack or chain saw is too hot.  
- Saw chain is bound in the wood. | - Decrease the load.  
- Decrease the load. Allow the battery pack or chain saw to cool until the temperature drops below 67°C.  
- Release the trigger switch; remove the saw chain and guide bar from the wood, then restart the chain saw. |
| Motor runs, but chain does not rotate. | - Chain does not engage drive sprocket.  
- Debris preventing full movement of the chainkickback brake handle.  
- Possible chain brake malfunction. | - Reinstall the chain, ensuring that the drive links on the chain are fully seated onto the sprocket.  
- Debris preventing full movement of the chainkickback brake handle.  
- Contact EGO Customer Service for repair. |
<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>SOLUTION</th>
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</thead>
<tbody>
<tr>
<td>Chain saw does not cut properly.</td>
<td>▪ Insufficient chain tension.</td>
<td>▪ Loosen the quick chain-tension adjust knob at least twice circles counterclockwise first and then fully tighten it clockwise until the chain is correctly tensioned.</td>
</tr>
<tr>
<td></td>
<td>▪ Dull chain.</td>
<td>▪ Sharpen the chain cutters, following the section “HOW TO SHARPEN THE CUTTERS”.</td>
</tr>
<tr>
<td></td>
<td>▪ Chain installed backwards.</td>
<td>▪ Reinstall the saw chain, following the section “ASSEMBLING/REPLACING THE BAR AND CHAIN”.</td>
</tr>
<tr>
<td></td>
<td>▪ Worn chain.</td>
<td>▪ Replace the saw chain, following the section “ASSEMBLING/REPLACING THE BAR AND CHAIN”.</td>
</tr>
<tr>
<td></td>
<td>▪ Dry or excessively stretched chain.</td>
<td>▪ Check the oil level in the oil tank. Refill the oil tank if necessary.</td>
</tr>
<tr>
<td>Chain drops off the guide bar.</td>
<td>▪ Insufficient chain tension.</td>
<td>▪ Loosen the quick chain-tension adjust knob at least twice circles counterclockwise first and then fully tighten it clockwise until the chain is correctly tensioned.</td>
</tr>
<tr>
<td></td>
<td>▪ Chain does not engage drive sprocket.</td>
<td>▪ Reinstall the chain, following the section “ASSEMBLING/REPLACING THE BAR AND CHAIN”. ensuring that the drive links on the chain are fully seated onto the sprocket.</td>
</tr>
<tr>
<td>Bar and chain running hot and smoking.</td>
<td>▪ Chain oil tank is empty.</td>
<td>▪ Filling bar and chain lubricant.</td>
</tr>
<tr>
<td></td>
<td>▪ Debris in guide bar groove.</td>
<td>▪ Clear the debris in the groove.</td>
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</table>
WARRANTY

EGO WARRANTY POLICY
5 year warranty on EGO outdoor power equipment and 3 year warranty on EGO Power+ System battery packs and chargers.

Please contact EGO customer service on Australia 1300 000 EGO(1300 000 346), New Zealand 0508 000 EGO (0508 000 346) any time you have questions or warranty claims.

LIMITED SERVICE WARRANTY
FOR FIVE YEARS from the date of original retail purchase, this EGO product is warranted against defects in material or workmanship. Defective product will receive free repair.

FOR THREE YEARS from the date of original retail purchase, the EGO Power+ System battery pack and charger are warranted against defects in material or workmanship. Defective product will receive free repair.

This warranty does not cover routine maintenance parts and consumables that can wear out from normal use within the warranty period.

- This warranty applies only to the original purchaser at retail and may not be transferred.
- The warranty period for any EGO product or part used for industrial, professional or commercial purpose is one year.
- This warranty is void if the product has been used for rental purpose.
- This warranty does not cover the damage resulting from modification, alteration or unauthorised repair.
- This warranty only covers defects arising under normal usage and does not cover any malfunction, failure or defect resulting from misuse, abuse (including overloading of the product beyond capacity and exposure to water or rain), accidents, neglect or lack of proper installation, and improper maintenance or storage.
- This warranty does not cover normal deterioration of the exterior finish, including but not limited to scratches, dents, paint chips, or to any corrosion or discoloring by heat, abrasive and chemical cleaners.

HOW TO OBTAIN SERVICE
For warranty service, please contact EGO customer service on Australia 1300 000 EGO(1300 000 346), New Zealand 0508 000 EGO (0508 000 346). When requesting warranty service, you must present the original dated sales receipt. An authorized service center will be selected to repair the product according to the stated warranty terms.

ADDITIONAL LIMITATIONS
Chervon Australia Pty Ltd ABN 36 165 077 501 (“Chervon”) warrants to the original domestic purchaser that this product will be free from defects in materials and workmanship for 5 years from date of purchase, and any battery or charger will be free from defects in materials and workmanship for 3 years from date of purchase. To make a claim, return the faulty item together with proof of purchase directly to your closest service agent or to the place of purchase. Any handling and transportation costs (and other expenses incurred in claiming this warranty) are not covered by this warranty and will not be borne by Chervon. The replacement product or part or repaired product will be made available for your collection at an address nominated by Chervon. Where a valid warranty claim is made, Chervon will replace the defective product or repair the fault. Where the product is repaired, Chervon may use refurbished parts. This warranty does not cover normal wear and tear, misuse or abuse. This warranty may also be further limited or voided as specifically detailed in the product Manual. Chervon has no other liability under this warranty. The benefits to you given by this warranty are in addition to other rights and remedies imposed by State and Federal legislation that cannot be excluded. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. Chervon Australia Pty Ltd, Unit 14, 5 Kelletts Road, Rowville, VIC 3178. Phone Number: Australia 1300 000 EGO(1300 000 346), New Zealand 0508 000 EGO (0508 000 346). Email address: support@egopowerplus.com.au.